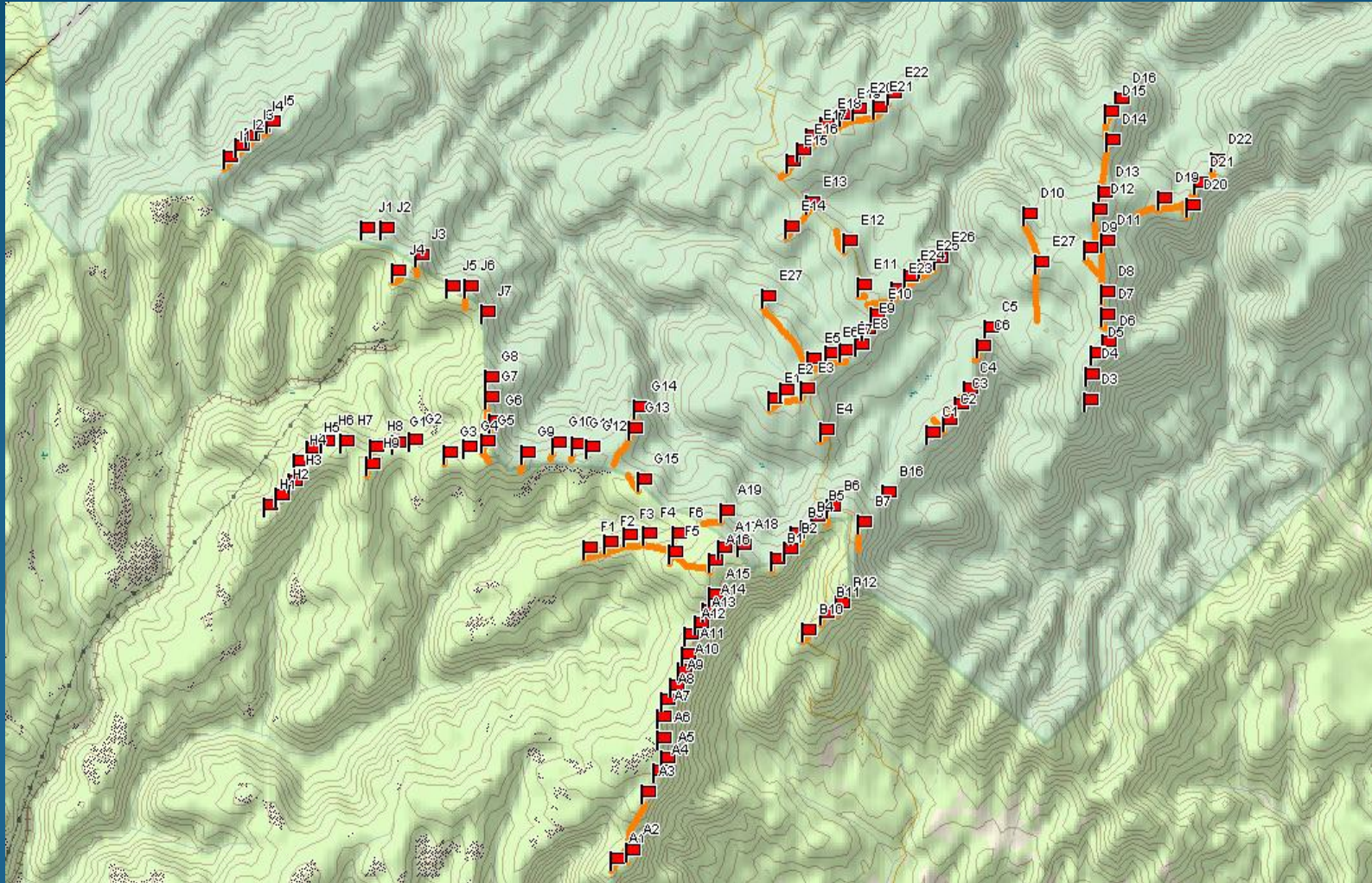


Sleeping Bear Wind Farm, OK

**WHITE**
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Sample Site Plan

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One of the first and most important steps is building good service roads.



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Durable, properly build roads
will benefit all construction activities.



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Excavating for Turbine Foundation

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Preparing subgrade for Turbine Foundation

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Setting Foundation Formwork

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Placing the Concrete in the Foundation

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Placing Concrete

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Placing Concrete

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Finished Foundation

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Backfilling Foundation

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Completed Foundation Pedestal

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Components may arrive on or near the Project by rail

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Offloading Turbine Blade

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Offloading Tower Section delivered by specialized truck

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Example of Staging Turbine Components

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Preparing to set Base Tower Section

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Setting Base Tower Section

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Setting Mid Section

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View of workers ready to bolt the top section

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Setting Upper or Top Tower Section

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Preparing Nacelle for Lift

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Setting Nacelle

Wind Farm Construction



Setting Nacelle

Wind Farm Construction



Lifting Hub

Wind Farm Construction



Lifting Hub

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Worker on Nacelle Preparing to attach Hub

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Aligning Hub with Nacelle

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Attaching Hub to Nacelle

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The view from the TOP

Wind Farm Construction



View from the Top

Wind Farm Construction



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Final Installation

